

DATA SHEET

E6.3/2.9/2

E cores and accessories

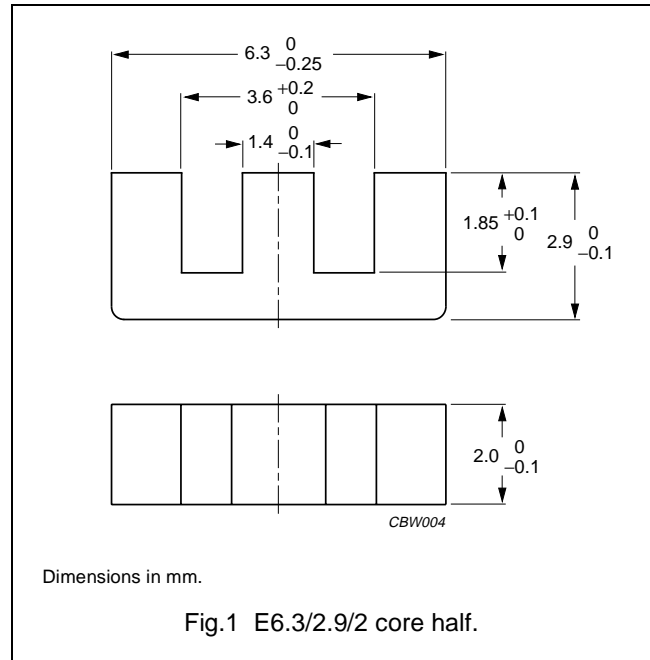
Supersedes data of February 2002

2004 Sep 01

CORE SETS

Effective core parameters

SYMBOL	PARAMETER	VALUE	UNIT
$\Sigma(l/A)$	core factor (C1)	3.67	mm ⁻¹
V_e	effective volume	40.6	mm ³
l_e	effective length	12.2	mm
A_e	effective area	3.3	mm ²
A_{min}	minimum area	2.6	mm ²
m	mass of core half	≈ 0.12	g



Core halves for general purpose transformers and power applications

Clamping force for A_L measurements, 5 ± 2 N.

GRADE	A_L (nH)	μ_e	AIR GAP (μm)	TYPE NUMBER
3C92	310 $\pm 25\%$	≈ 900	≈ 0	E6.3/2.9/2-3C92
3C94	400 $\pm 25\%$	≈ 1170	≈ 0	E6.3/2.9/2-3C94
3C96 des	380 $\pm 25\%$	≈ 1110	≈ 0	E6.3/2.9/2-3C96
3F3	360 $\pm 25\%$	≈ 1050	≈ 0	E6.3/2.9/2-3F3
3F35 prot	300 $\pm 25\%$	≈ 875	≈ 0	E6.3/2.9/2-3F35
3F4 des	225 $\pm 25\%$	≈ 660	≈ 0	E6.3/2.9/2-3F4

Core halves of high permeability grades

Clamping force for A_L measurements, 5 ± 2 N.

GRADE	A_L (nH)	μ_e	AIR GAP (μm)	TYPE NUMBER
3E5	1700 +40/-30%	≈ 5000	≈ 0	E6.3/2.9/2-3E5
3E6	2100 +40/-30%	≈ 6180	≈ 0	E6.3/2.9/2-3E6

E cores and accessories

E6.3/2.9/2

Properties of core sets under power conditions

GRADE	B (mT) at	CORE LOSS (W) at		
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 100 kHz; \hat{B} = 100 mT; T = 100 °C	f = 100 kHz; \hat{B} = 200 mT; T = 100 °C	f = 400 kHz; \hat{B} = 50 mT; T = 100 °C
3C92	≥370	≤ 0.004	≤ 0.025	–
3C94	≥320	≤ 0.004	≤ 0.025	–
3C96	≥340	≤ 0.003	≤ 0.02	≤ 0.008
3F3	≥300	≤ 0.007	–	≤ 0.01
3F35	≥300	–	–	≤ 0.004
3F4	≥250	–	–	–

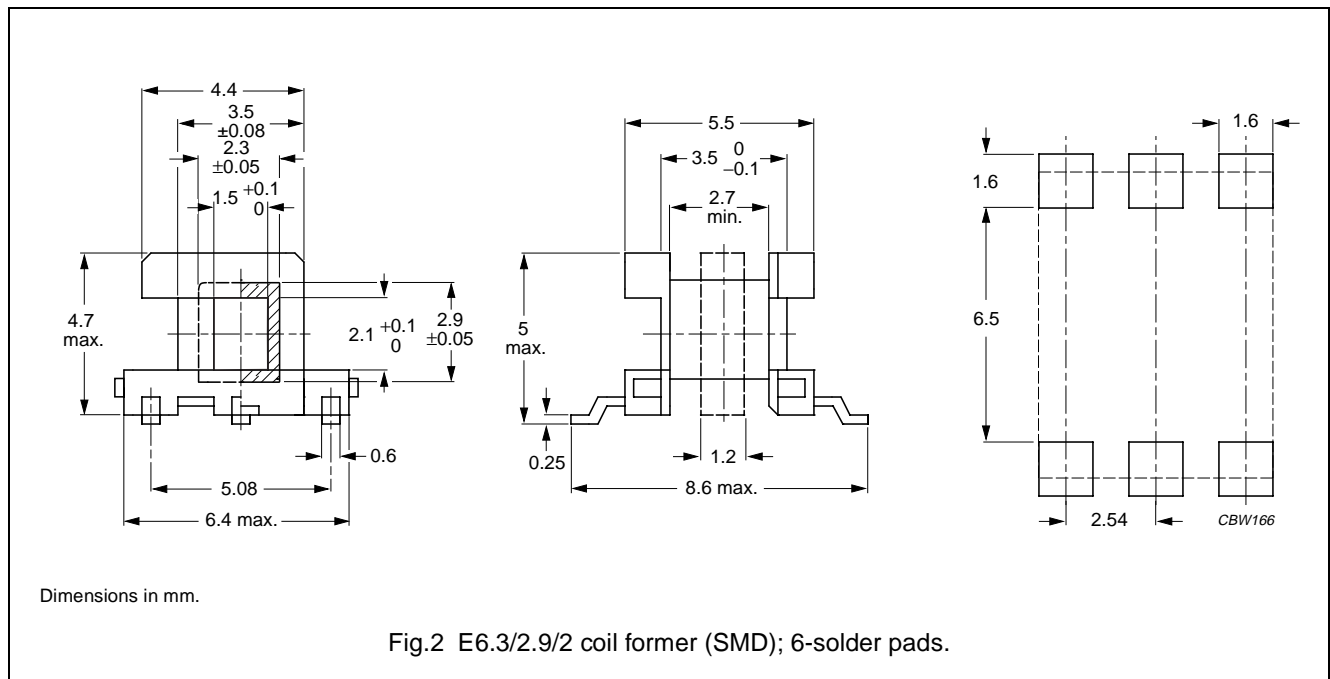
Properties of core sets under power conditions (continued)

GRADE	B (mT) at	CORE LOSS (W) at			
	H = 250 A/m; f = 25 kHz; T = 100 °C	f = 500 kHz; \hat{B} = 50 mT; T = 100 °C	f = 500 kHz; \hat{B} = 100 mT; T = 100 °C	f = 1 MHz; \hat{B} = 30 mT; T = 100 °C	f = 3 MHz; \hat{B} = 10 mT; T = 100 °C
3C92	≥370	–	–	–	–
3C94	≥320	–	–	–	–
3C96	≥340	≤ 0.015	–	–	–
3F3	≥300	–	–	–	–
3F35	≥300	≤ 0.005	≤ 0.045	–	–
3F4	≥250	–	–	≤ 0.012	≤ 0.019

COIL FORMERS

General data

PARAMETER	SPECIFICATION
Coil former material	liquid crystal polymer (LCP), glass reinforced, flame retardant in accordance with "UL 94V-0"; UL file number E54705(M)
Pin material	copper-tin alloy (CuSn), tin (Sn) plated
Maximum operating temperature	155 °C, "IEC 60085", class F
Resistance to soldering heat	"IEC 60068-2-20", Part 2, Test Tb, method 1B: 350 °C, 3.5 s
Solderability	"IEC 60068-2-20", Part 2, Test Ta, method 1: 235 °C, 2 s



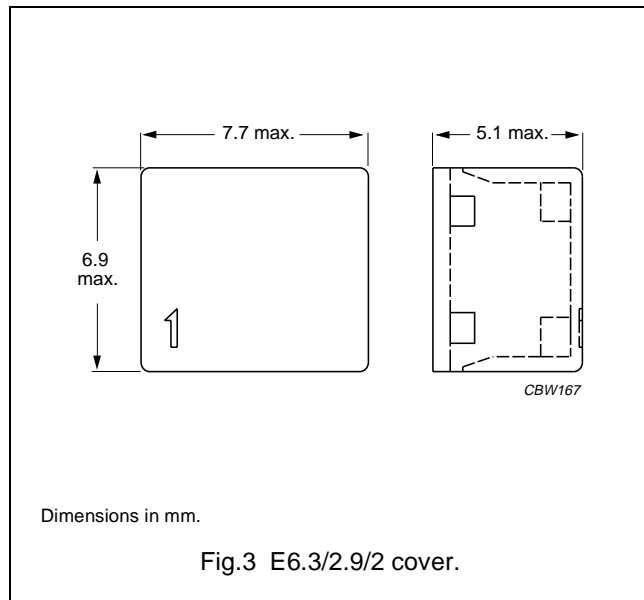
Winding data for E6.3/2.9/2 coil former (SMD) with 6 solder pads

NUMBER OF SECTIONS	WINDING AREA (mm ²)	MINIMUM WINDING WIDTH (mm)	AVERAGE LENGTH OF TURN (mm)	TYPE NUMBER
1	1.62	2.7	12.8	CPHS-E6.3/2-1S-4P-Z
1	1.62	2.7	12.8	CPHS-E6.3/2-1S-6P-Z
2	2 × 0.45	2 × 0.75	12.8	CPHS-E6.3/2-2S-4P-Z
2	2 × 0.45	2 × 0.75	12.8	CPHS-E6.3/2-2S-6P-Z

MOUNTING PARTS

General data for mounting parts

ITEM	REMARKS	FIGURE	TYPE NUMBER
Cover	liquid crystal polymer (LCP)	3	COV-E6.3/2



BLISTER TAPE AND REEL DIMENSIONS

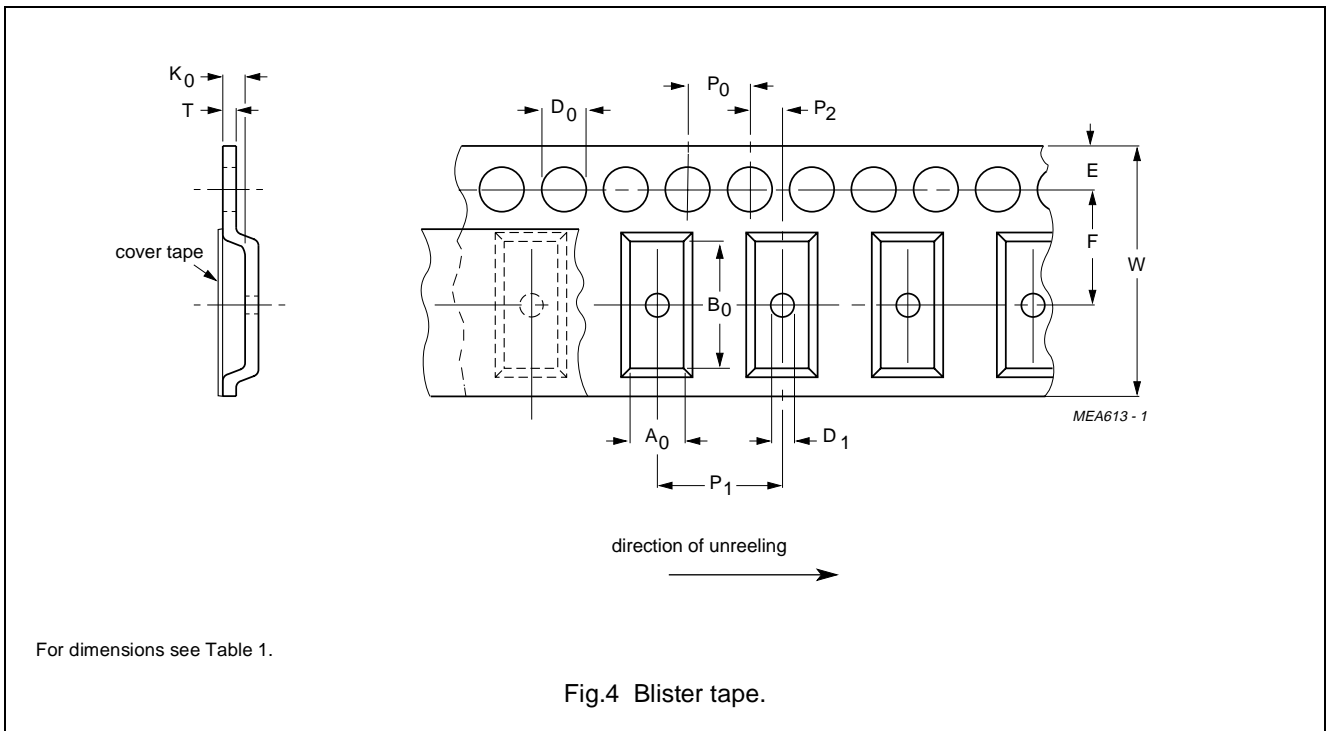


Table 1 Physical dimensions of blister tape; see Fig.4

SIZE	DIMENSIONS (mm)
A_0	3.2 ± 0.1
B_0	6.6 ± 0.1
K_0	2.1 ± 0.1
T	0.25 ± 0.05
W	12.0 ± 0.3
E	1.75 ± 0.1
F	5.5 ± 0.05
D_0	1.5 ± 0.1
D_1	≥ 1.5
P_0	4.0 ± 0.1
P_1	8.0 ± 0.1
P_2	2.0 ± 0.1

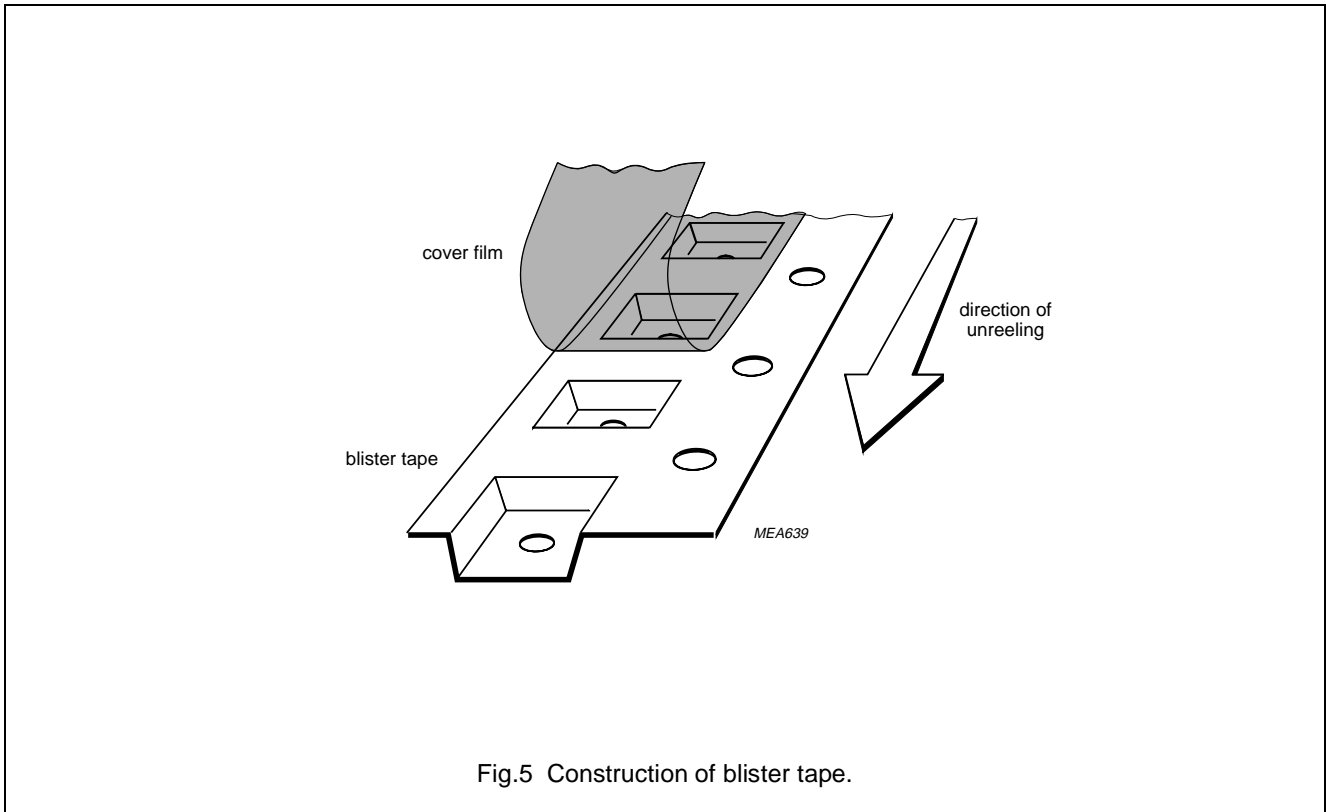
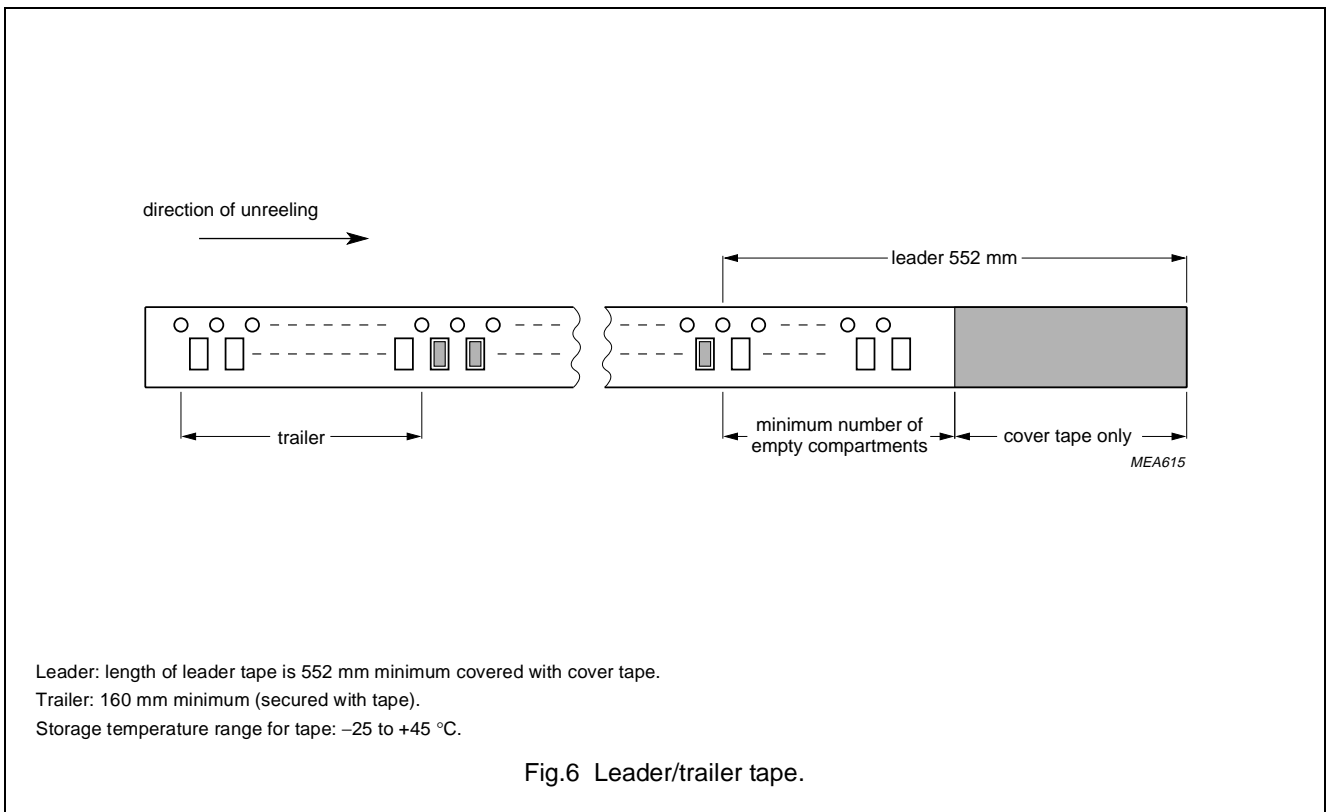


Fig.5 Construction of blister tape.



Leader: length of leader tape is 552 mm minimum covered with cover tape.
 Trailer: 160 mm minimum (secured with tape).
 Storage temperature range for tape: -25 to +45 °C.

Fig.6 Leader/trailer tape.

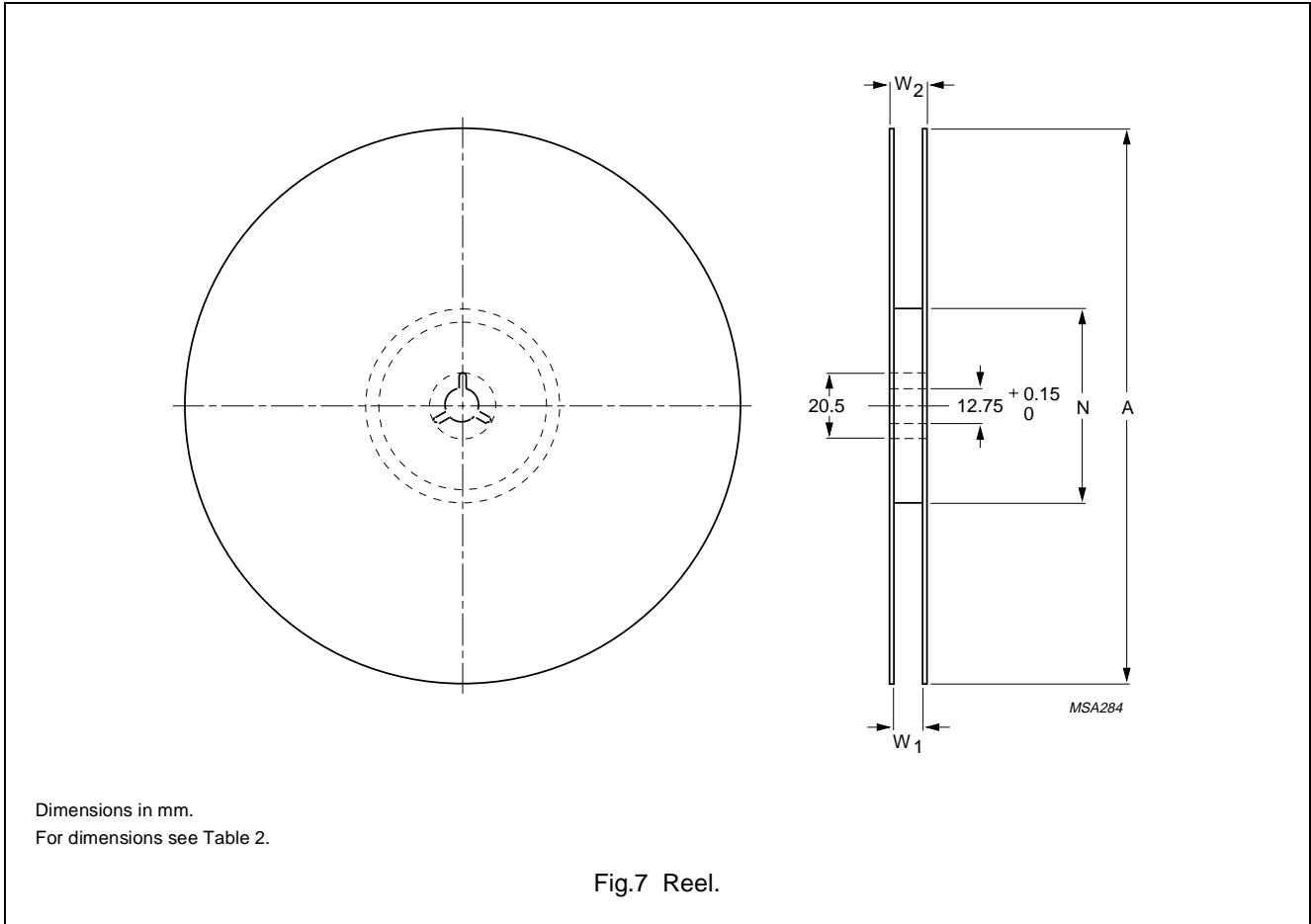


Table 2 Reel dimensions; see Fig.7

SIZE	DIMENSIONS (mm)			
	A	N	W ₁	W ₂
12	330	100 ±5	12.4	≤16.4




DATA SHEET STATUS DEFINITIONS

DATA SHEET STATUS	PRODUCT STATUS	DEFINITIONS
Preliminary specification	Development	This data sheet contains preliminary data. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.
Product specification	Production	This data sheet contains final specifications. Ferroxcube reserves the right to make changes at any time without notice in order to improve design and supply the best possible product.

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